



Compact High Performance



### **Compact High Performance Screen Printer**

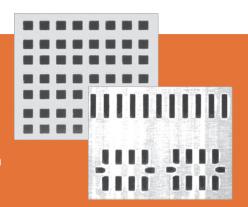
A high performance printer of the SP series, created with the SMT technology of Hanwha Techwin. Provides the highest productivity as well as 6 SIGMA level high quality printing.



# **SP** Series

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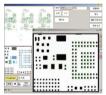
## 6 sigma level of high quality printing

Alignment Accuracy: ±12.5μm@μ+6σ
 Applies new alignment mechanism for high quality printing.



#### ■ Print Defect Detection System

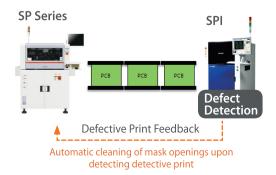
- Mask Opening Inspection Function
  Prevents defective printing by inspecting masks in advance using the Gerber file after replacing or cleaning the mask.
- PCB Temp. Measurement
  Checks the PCB temperature suitable for printing before loading a PCB to ensure high quality printing.





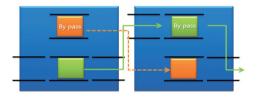
#### ■ Defective Print Feedback System

Improves print quality and the non-adjusted production ratio by automatically inspecting and cleaning mask openings by receiving the feedback of the SPI print defect information.



## **Support for Mixed Production**

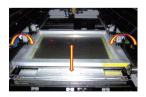
 Allows high speed mixed production by connecting two printers in series when applying the dual lane conveyor (bypass). (SP1-D2, SP1-W)



## Rapid Job Change

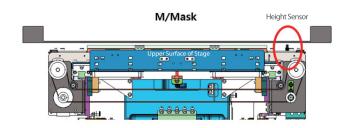
Automatic Mask Position Setting

Allows rapid job change by automatically moving to the printing position for print setting when loading the stencil mask.



#### Automatic Leveling of Printing Height

Allows automatic leveling of printing height to the initial printing height using the height sensor.



## **Compact High Performance Screen Printer SP Series**



#### Increased User Convenience

#### Maximized Operational Convenience

Operational convenience is maximized by monitoring a variety of information about production.

- Display of Various Production Information: Printing cycle, cleaning, planned production quantity, vacuum/ printing pressure
- · Visualization of Utilities : PCB/mask, temperature, solvent, paper, solder
- · Visualization of PCB Flow: PCB flow chart, print setup, manual PCB loading



#### Automatic Solder Supply Unit

Minimizes solder cream consumption by supplying solder automatically.





#### ■ 2D Barcode Tracking Function

Tracks and manages each PCB through data interface necessary for the 2D barcode system.



### Various Options Available

#### Air Conditioner (External Type)

Maintains constant printing temperature for a stable printing environment.

· Product Name: HTC-1380

· Set Temperature : 20  $^{\circ}$ C ~30  $^{\circ}$ C (±0.5  $^{\circ}$ C)

· Power Supply: 220V, 1Phase, 60Hz

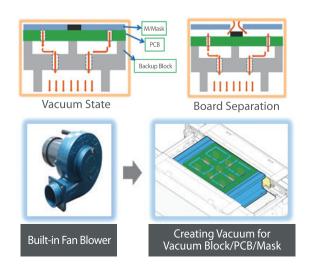
· Size: 497(W)×610(D)×965(H)

· Weight: Approx. 67kg

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#### ■ Fan Blower Unit (Creating Mask Vacuum)

Allows high quality printing by creating a vacuum below the PCB when printing micro components (0402/03015, etc.) to improve lead dropping efficiency.













## **Specifications**

Model Name	SPI-D2	SPI-C	SP2-C	SPI-W
Alignment Repeatability	±12.5um @ μ+6σ	±12.5um @ μ+6σ	±12.5um @ μ+6σ	±12.5um @ μ+6σ
Wet Print	±25um @ μ+6σ	±25um @ μ+6σ	±25um @ μ+6σ	±25um @ μ+6σ
Cycle Time	5sec(Excl. Printing Time)	5sec(Excl. Printing Time)	5sec(Excl. Printing Time)	7sec(Excl. Printing Time)
Board Handling				
Max.Size(mm)	330(L)×250(W)(Single Lane) 330(L)×250(W) (Dual Lane/Option)	330(L)×250(W)(Single Lane) 330(L)×250(W) (Dual Lane/Option)	350(L)×250(W)(Single Lane) 350(L)×250(W) (Dual Lane/Option)	510(L)×460(W)(Single Lane) 330(L)×310(W) (Dual Lane/Option)
Min.Size(mm)	50(L)×50(W)	50(L)×50(W)	50(L)×50(W)	50(L)×50(W)
Thickness(mm)	0.38~4.0	0.4~4.0	0.4~4.0	0.4~5.0
Max.Weight(kg)	1.5	1.5	1.5	3.0
Stencil				
Min.Size(mm)	550(L)×650(W)	550(L)×650(W)	550(L)×650(W) 650(L)×550(W)	550(L)×650(W) 650(L)×550(W)
Max.Size(mm)	650(L)×550(W)	650(L)×550(W)	736(L)×736(W)	736(L)×736(W)
Frame Thickness(mm)	30~40	30~40	30~40	30~40
Matching	Center Standard	Center Standard	Center Standard	Center Standard
Vision				
Function	Fiducial Recognition, Inspection	Fiducial Recognition, Inspection	Fiducial Recognition, Inspection	Fiducial Recognition, Inspection
FOV(mm)	10.6×8.0	10.6×8.0	10.45mm ± 2%	10.6×8.0
Fiducial Types	●, ▲, ■, ◆, +	●, ▲, ■, ◆, +	●, ▲, ■, ◆, +	●, ▲, ■, ◆, +
Fiducial Size(mm)	0.5~4.0	0.5~4.0	0.5~4.0	0.5~4.0
Operator Interface				
Hard Ware	LCD Monitor, Mouse & Keyboard			
Software Operating System	Window XP Embedded	Window XP Embedded	Window 7 Embedded	Window XP Embedded
Utility				
Power Supply	100/110/120/200/220/240V (±5%)Single Phase	100/110/120/200/220/240V (±5%)Single Phase	100/110/120/200/220/240V (±5%)Single Phase	100/110/120/200/220/240V (±5%)Single Phase
	Max.4.5kVA, 50/60Hz	Max.4.5kVA, 50/60Hz	Max.4.5kVA, 50/60Hz	Max.4.5kVA, 50/60Hz
Air Supply	Pressure 4.5~7.0kgf/cm²	Pressure 4.5~7.0kgf/cm <sup>2</sup>	Pressure 4.5~7.0kgf/cm <sup>2</sup>	Pressure 4.5~7.0kgf/cm <sup>2</sup>
	Max. 700Nl/min	Max. 700Nl/min	Max. 700Nl/min	Max. 600~700Nl/min
Mass	Approx. 1,290kg	Approx. 1,250kg	Approx. 1,150kg	Approx. 1,620kg
External Dimension(L×D×H mm)	1,300×1,475×1,895	1,326×1,200×1,904	1,376×1,200×1,904	1,540×1,650×1,921
Option List				
SPI Auto Cleaning	Standard	Standard	Standard	Standard
Auto Printing Offset Control	Standard	Standard	Standard	Option
Dual Lane Conveyor(Bypass)	Option	X	X	Option
Dual Lane Conveyor (Conveyor In Common Use at the Front and Rear)	×	Option	Option	×
Air Conditioner(External)	Option	Option	Option	Option
Fan Blower(Internal)	Option(External)	Option	Option	Option
ASS(Auto Solder Supply)	Option	Option	Option	Option
Stage Auto Leveling	Standard	Standard	Option	Standard
PCB Temperature Sensor	Option	Option	Option	Option
Gerber Pad	Option	Option	Option	Option
Default PCB Program	Standard	Standard	Standard	Standard
2D Barcode Tracability	Option	Option	Option	Option

#### Hanwha Techwin/Machinery Solution

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