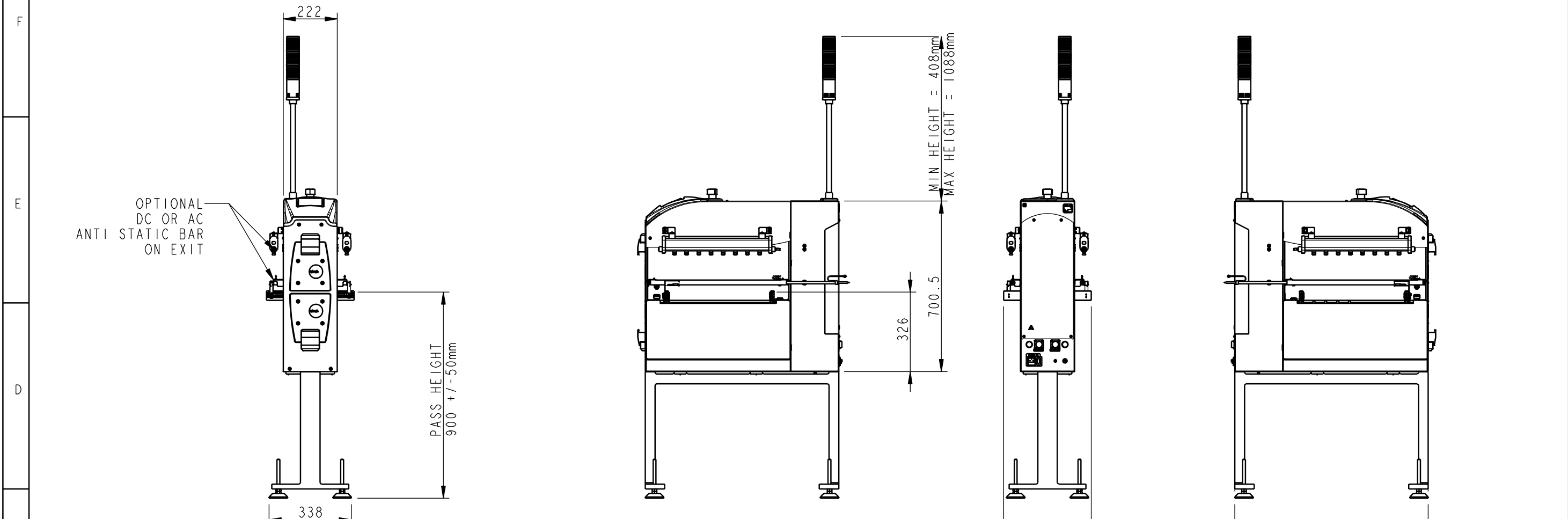


1	2	3	4	5	6	7	8
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DESCRIPTION OF CHANGE	REV
ROLLER PL'S CHANGED IN BOMS TO EARTH TYPE	03

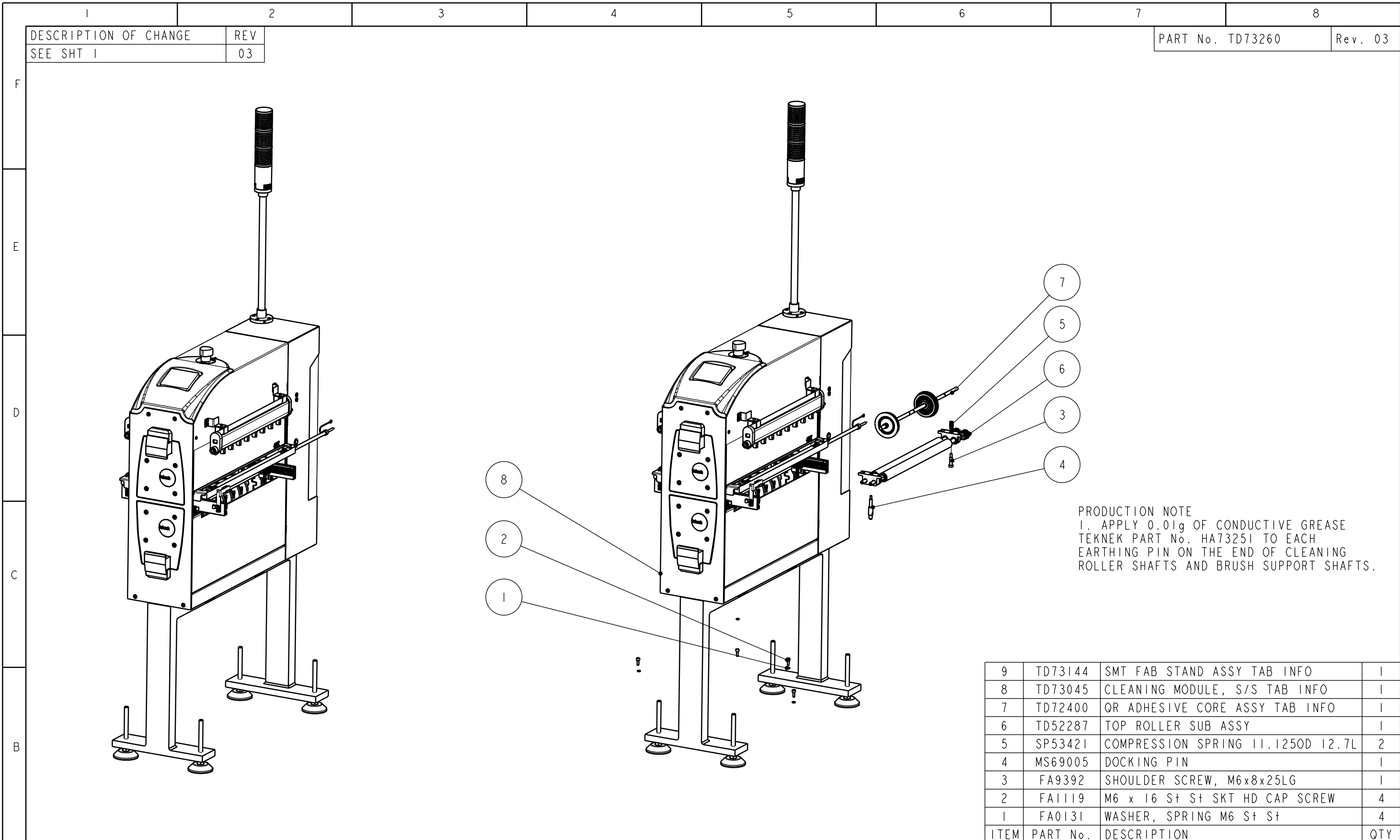
PART No. TD73260 Rev. 03



SMT_0600-SS_600ADH_MEB_L-R	PL72404	PL73209	PL73150
SMT_0400-SS_400ADH_MEB_L-R	PL72403	PL73208	PL73149
SMT_0400-SS_300ADH_MEB_L-R	PL72402	PL73208	PL73149
SMT_0400-SS_100ADH_MEB_L-R	PL72401	PL73208	PL73149
SMT_0600-SS_600ADH_AB_L-R	PL72404	PL73207	PL73150
SMT_0400-SS_400ADH_AB_L-R	PL72403	PL73206	PL73149
SMT_0400-SS_300ADH_AB_L-R	PL72402	PL73206	PL73149
SMT_0400-SS_100ADH_AB_L-R	PL72401	PL73206	PL73149
SMT_0600-SS_600ADH_MEB_R-L	PL72404	PL73053	PL73150
SMT_0400-SS_400ADH_MEB_R-L	PL72403	PL73052	PL73149
SMT_0400-SS_300ADH_MEB_R-L	PL72402	PL73052	PL73149
SMT_0400-SS_100ADH_MEB_R-L	PL72401	PL73052	PL73149
SMT_0600-SS_600ADH_AB_R-L	PL72404	PL73051	PL73150
SMT_0400-SS_400ADH_AB_R-L	PL72403	PL73050	PL73149
SMT_0400-SS_300ADH_AB_R-L	PL72402	PL73050	PL73149
SMT_0400-SS_100ADH_AB_R-L	PL72401	PL73050	PL73149
	TD72400	TD73045	TD73144

9	TD73144	SMT FAB STAND ASSY TAB INFO	1
8	TD73045	CLEANING MODULE, S/S TAB INFO	1
7	TD72400	QR ADHESIVE CORE ASSY TAB INFO	1
6	TD52287	TOP ROLLER SUB ASSY	1
5	SP53421	COMPRESSION SPRING 11.1250D 12.7L	2
4	MS69005	DOCKING PIN	1
3	FA9392	SHOULDER SCREW, M6x8x25LG	1
2	FA1119	M6 x 16 S+ S+ SKT HD CAP SCREW	4
1	FA0131	WASHER, SPRING M6 S+ S+	4
ITEM	PART No.	DESCRIPTION	QTY

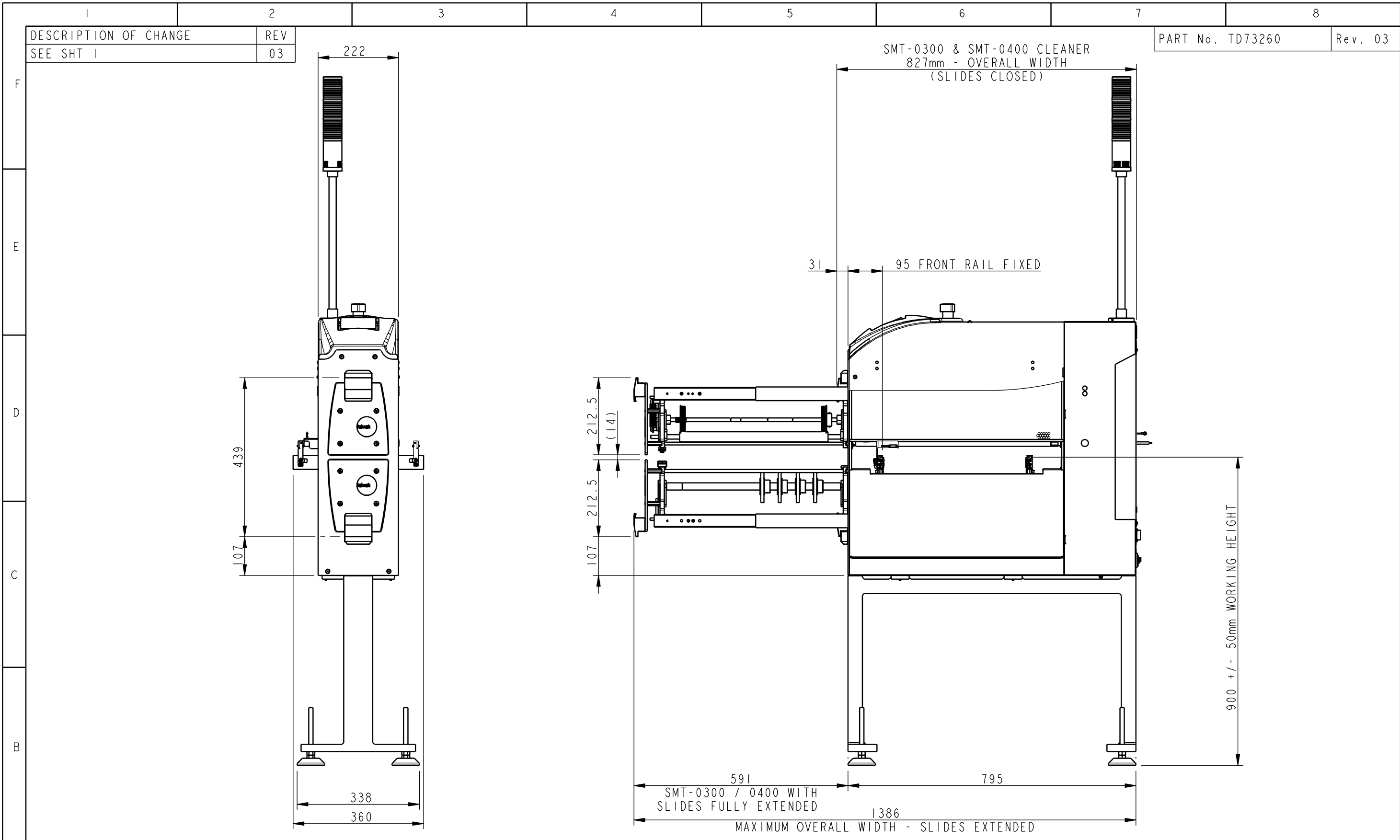
A	NOTES: REFER TO TD52287 FOR DETAILS ON CLEANING ROLLERS			STD DESIGN SPEC. P15487		© 2016 TEKNEK ALL PRODUCTS DESIGNED, DEVELOPED AND MANUFACTURED BY TEKNEK ARE PROTECTED BY COPYRIGHT, UNREGISTERED DESIGN RIGHT AND, WHERE APPROPRIATE, PATENT OR REGISTERED DESIGN. NO ELEMENT OF ANY PRODUCT SHOULD BE COPIED WITHOUT THE PRIOR WRITTEN PERMISSION OF TEKNEK.	TEKNEK River Drive, Inchinnan PA4 9RT, Scotland, United Kingdom Telephone: +44 (0) 141 568 8100 E-mail: teknek@teknek.com Web:- http://www.teknek.com			
	03	02.06.17	4720r04	GT	DIMENSIONAL TOLERANCES UNLESS OTHERWISE STATED: DIMENSION X. ± .50mm ANGLES X. ± 2.0° X.X ± .25mm X.X ± 1.0° X.XX ± .10mm X.XX ± 0.5°					
	02	25.05.17	4720r02	GT	ENGR: KM	DATE: 12-04-17	MATERIAL:	PROJECT: SMT 2017		
	01	12-04-17	4720r01	KM			FINISH:	TITLE: SMT SINGLE SIDED CLEANER TAB INFO		
	REV	DATE	ECN No.	ENG.			SCALE: 3:50	SHEET 1 OF 8	DRG SIZE: A3	PART No. TD73260




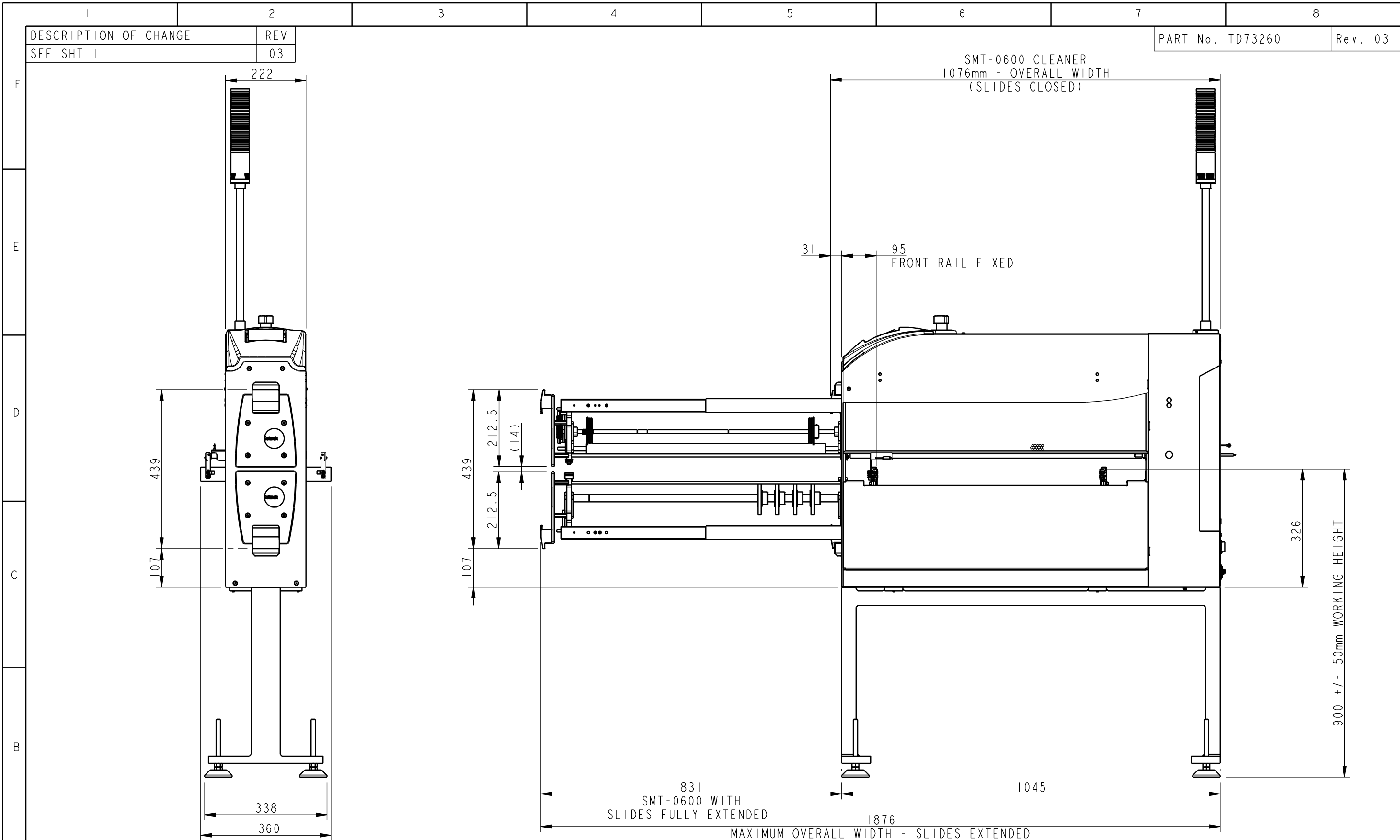
PRODUCTION NOTE
 1. APPLY 0.01g OF CONDUCTIVE GREASE
 TEKNEK PART No. HA73251 TO EACH
 EARTHING PIN ON THE END OF CLEANING
 ROLLER SHAFTS AND BRUSH SUPPORT SHAFTS.

9	TD73144	SMT FAB STAND ASSY TAB INFO	1
8	TD73045	CLEANING MODULE, S/S TAB INFO	1
7	TD72400	QR ADHESIVE CORE ASSY TAB INFO	1
6	TD52287	TOP ROLLER SUB ASSY	1
5	SP53421	COMPRESSION SPRING 11.1250D 12.7L	2
4	MS69005	DOCKING PIN	1
3	FA9392	SHOULDER SCREW, M6x8x25LG	1
2	FA1119	M6 x 16 S+ S+ SKT HD CAP SCREW	4
1	FA0131	WASHER, SPRING M6 S+ S+	4
ITEM	PART No.	DESCRIPTION	QTY

A	NOTES:				STD DESIGN SPEC. P15487		© 2016 TEKNEK	TEKNEK River Drive, Inchinnan PA4 9RT, Scotland, United Kingdom Telephone: +44 (0) 141 568 8100 E-mail: teknek@teknek.com Web:- http://www.teknek.com	
					DIMENSIONAL TOLERANCES UNLESS OTHERWISE STATED: DIMENSION X. ± .50mm ANGLES X. ± 2.0° X.X ± .25mm X.X ± 1.0° X.XX ± .10mm X.XX ± 0.5°		ALL PRODUCTS DESIGNED, DEVELOPED AND MANUFACTURED BY TEKNEK ARE PROTECTED BY COPYRIGHT, UNREGISTERED DESIGN RIGHT AND, WHERE APPROPRIATE, PATENT OR REGISTERED DESIGN. NO ELEMENT OF ANY PRODUCT SHOULD BE COPIED WITHOUT THE PRIOR WRITTEN PERMISSION OF TEKNEK.		
	03	02.06.17	4720r04	GT	ENGR: KM	DATE: 12-04-17	MATERIAL:	PROJECT: SMT 2017	
	02	25.05.17	4720r02	GT			FINISH:	TITLE: SMT SINGLE SIDED CLEANER TAB INFO	
	01	10.01.17	4720r01	KM			SCALE: 9:100	DRG SIZE: A3	
	REV	DATE	ECN No.	ENG.		SHEET 2 OF 8	PART No. TD73260	Rev. 03	



A	NOTES:				STD DESIGN SPEC. P15487	© 2016 TEKNEK	TEKNEK River Drive, Inchinnan PA4 9RT, Scotland, United Kingdom Telephone: +44 (0) 141 568 8100 E-mail: teknek@teknek.com Web: - http://www.teknek.com		
					DIMENSIONAL TOLERANCES UNLESS OTHERWISE STATED: DIMENSION X. ± .50mm ANGLES X. ± 2.0° X.X ± .25mm X.X ± 1.0° X.XX ± .10mm X.XX ± 0.5°	ALL PRODUCTS DESIGNED, DEVELOPED AND MANUFACTURED BY TEKNEK ARE PROTECTED BY COPYRIGHT, UNREGISTERED DESIGN RIGHT AND, WHERE APPROPRIATE, PATENT OR REGISTERED DESIGN. NO ELEMENT OF ANY PRODUCT SHOULD BE COPIED WITHOUT THE PRIOR WRITTEN PERMISSION OF TEKNEK.	 An ITW Company		
	03	02.06.17	4720r04	GT	ENGR: KM	DATE: 12-04-17	PROJECT: SMT 2017		
	02	25.05.17	4720r02	GT			TITLE: SMT SINGLE SIDED CLEANER TAB INFO		
	01	12-04-17	4720r01	KM			DRG SIZE: A3		
	REV	DATE	ECN No.	ENG.		SCALE: 7:100	SHEET 3 OF 8	PART No. TD73260	Rev. 03



DESCRIPTION OF CHANGE	REV
SEE SHT 1	03

PART No. TD73260 Rev. 03

SMT-0600 CLEANER
1076mm - OVERALL WIDTH
(SLIDES CLOSED)

NOTES:

03	02.06.17	4720r04	GT
02	25.05.17	4720r02	GT
01	12-04-17	4720r01	KM
REV	DATE	ECN No.	ENG.

STD DESIGN SPEC. P15487

DIMENSIONAL TOLERANCES UNLESS OTHERWISE STATED:
 DIMENSION X. ± .50mm ANGLES X. ± 2.0°
 X.X ± .25mm X.X ± 1.0°
 X.XX ± .10mm X.XX ± 0.5°

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PA4 9RT, Scotland, United Kingdom
Telephone: +44 (0) 141 568 8100
E-mail: teknek@teknek.com
Web:- <http://www.teknek.com>



ENGR: KM DATE: 12-04-17

MATERIAL:

SCALE: 7:100 SHEET 4 OF 8

PROJECT: SMT 2017

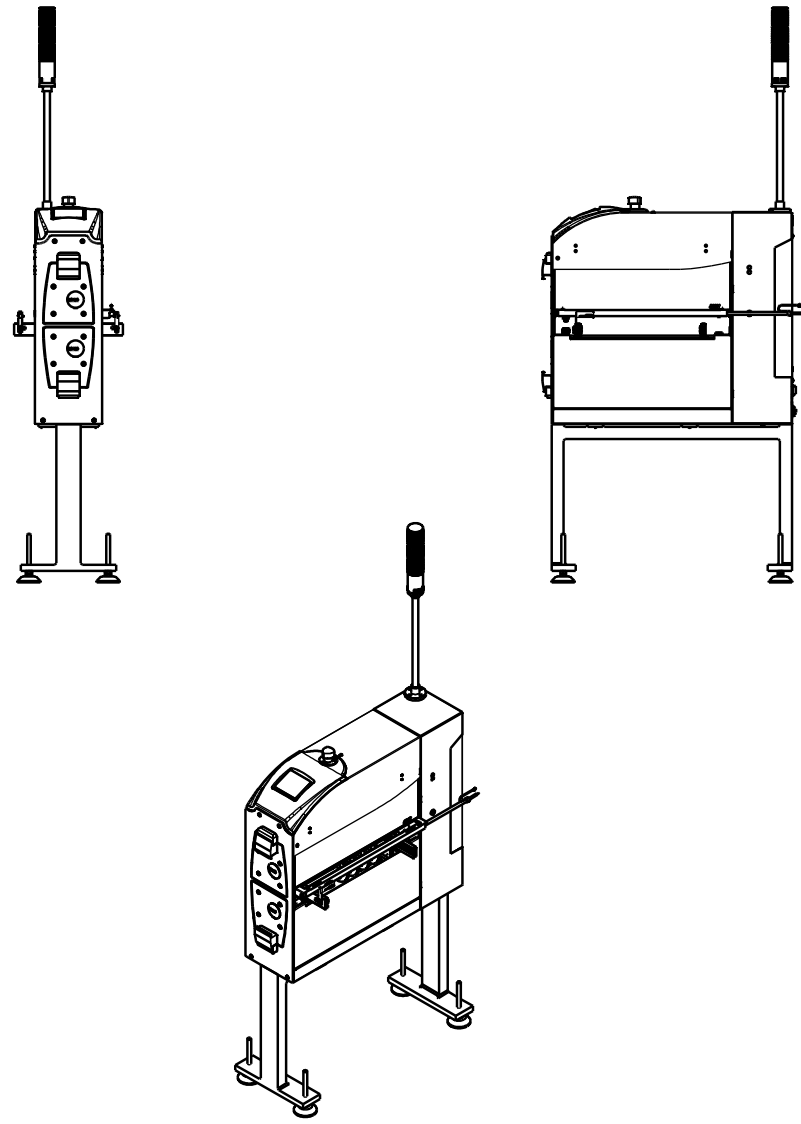
TITLE: SMT SINGLE SIDED CLEANER TAB INFO

DRG SIZE: A3 PART No. TD73260 Rev. 03

DESCRIPTION OF CHANGE SEE SHT 1	REV 03
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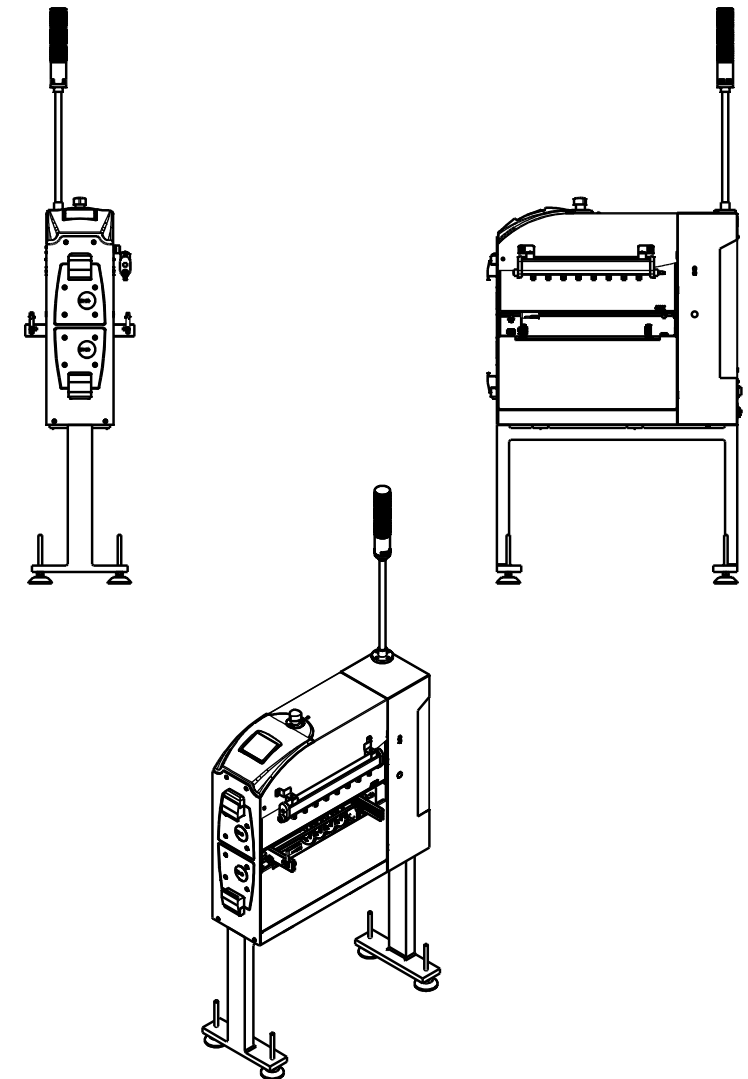
PART No. TD73260	Rev. 03
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F
E
D
C
B
A



SMT400 S/S L/R MEB STATIC BAR WITH STAND

9	SP53421	COMPRESSION SPRING 11.125OD 12.7L	2
8	PL73352	400 TOP ROLLER PANEL ASSY EARTHED	1
7	PL73208	CLEANING MODULE L/R, S/S 400, MEB BAR	1
6	PL73149	SMT FAB STAND 400 ASSY	1
5	PL72403	QR ADHESIVE CORE ASSY - 400	1
4	MS69005	DOCKING PIN	1
3	FA9392	SHOULDER SCREW, M6x8x25LG	1
2	FA1119	M6 x 16 S+ S+ SKT HD CAP SCREW	4
1	FA0131	WASHER, SPRING M6 S+ S+	4
ITEM	PART No.	DESCRIPTION	QTY



SMT400 S/S L/R AEROBAR STATIC WITH STAND

9	SP53421	COMPRESSION SPRING 11.125OD 12.7L	2
8	PL73352	400 TOP ROLLER PANEL ASSY EARTHED	1
7	PL73206	CLEANING MODULE L/R, S/S 400, AERO BAR	1
6	PL73149	SMT FAB STAND 400 ASSY	1
5	PL72403	QR ADHESIVE CORE ASSY - 400	1
4	MS69005	DOCKING PIN	1
3	FA9392	SHOULDER SCREW, M6x8x25LG	1
2	FA1119	M6 x 16 S+ S+ SKT HD CAP SCREW	4
1	FA0131	WASHER, SPRING M6 S+ S+	4
ITEM	PART No.	DESCRIPTION	QTY

NOTES:

03	02.06.17	4720r04	GT
02	25.05.17	4720r02	GT
01	12.04.17	4720r01	GT
REV	DATE	ECN No.	ENG.

STD DESIGN SPEC. P15487

⊕ ◀

DIMENSIONAL TOLERANCES UNLESS OTHERWISE STATED:
 DIMENSION X. ± .50mm ANGLES X. ± 2.0°
 X.X ± .25mm X.X ± 1.0°
 X.XX ± .10mm X.XX ± 0.5°

ENGR: KM DATE: 12-04-17

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MATERIAL: SEE NOTES

FINISH: SEE NOTES

SCALE: 3:100 SHEET 5 OF 8

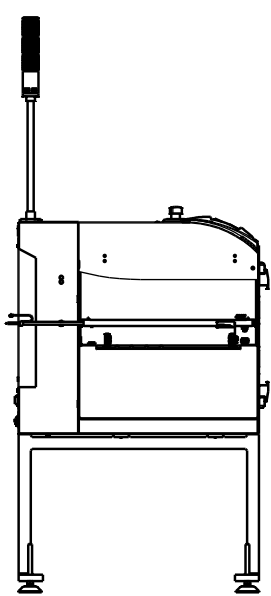
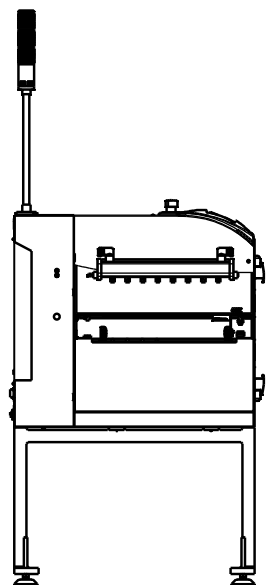
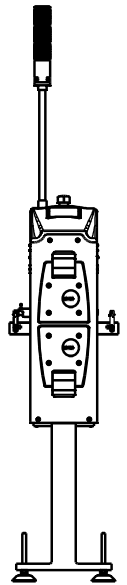
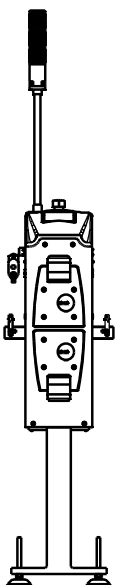
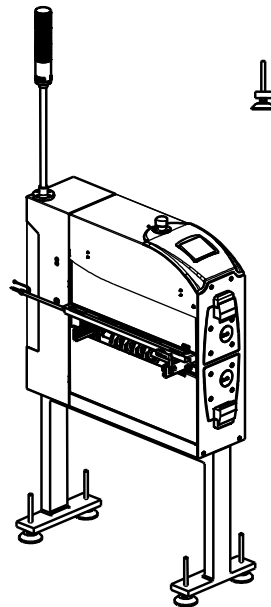
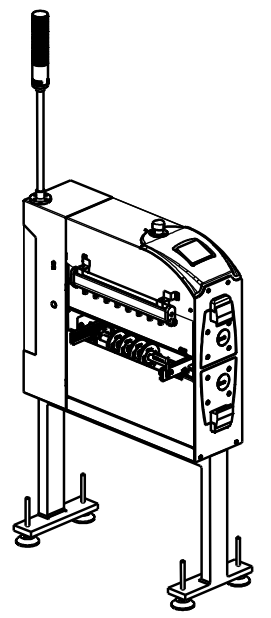
TEKNEK
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 PA4 9RT, Scotland, United Kingdom
 Telephone: +44 (0) 141 568 8100
 E-mail: teknek@teknek.com
 Web:- <http://www.teknek.com>



PROJECT: SMT 2017

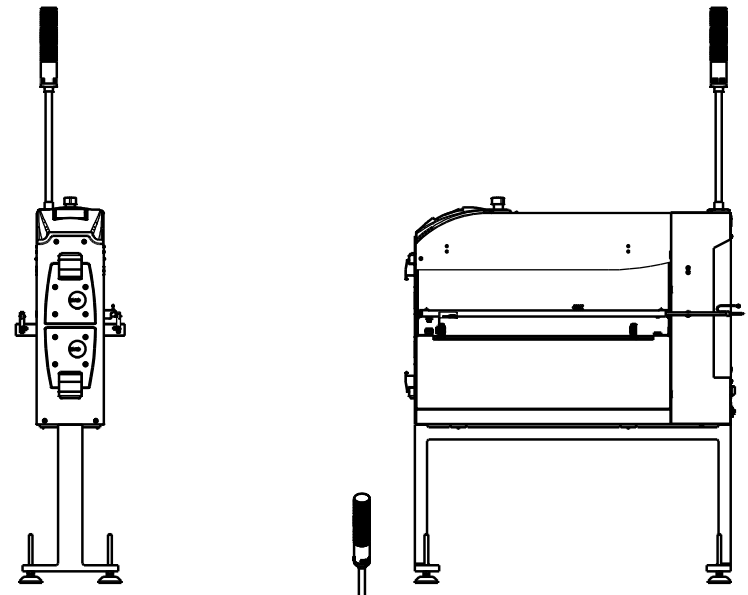
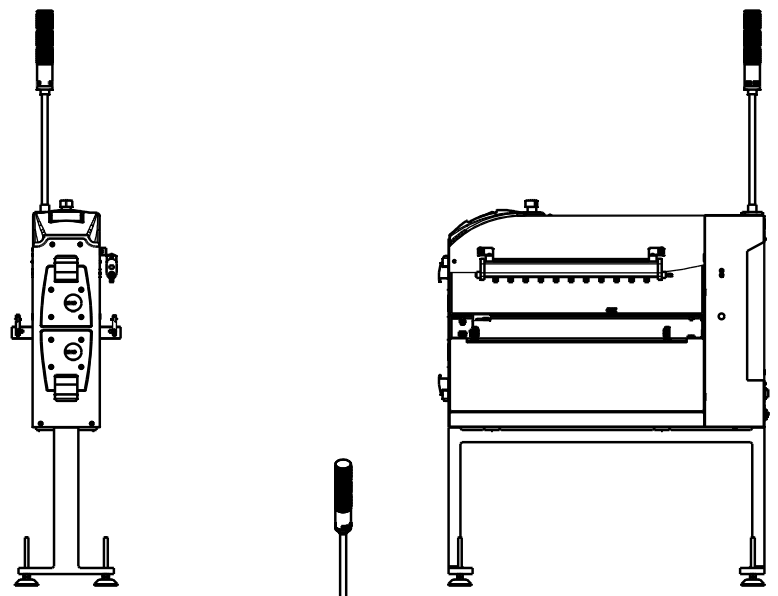
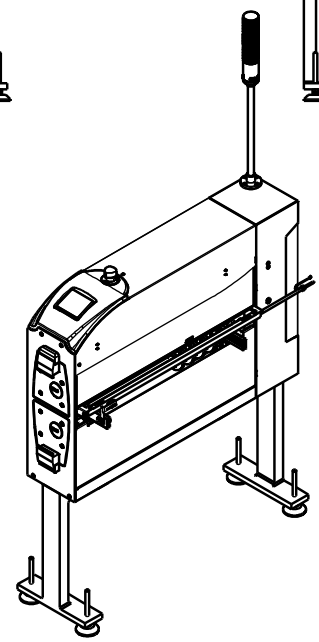
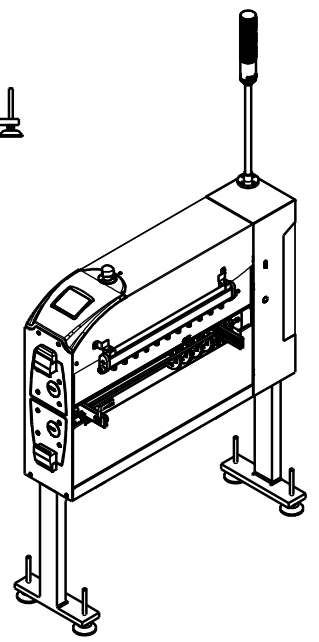


TITLE: SMT SINGLE SIDED CLEANER TAB INFO



DRG SIZE: A3 PART No. TD73260 Rev. 03



DESCRIPTION OF CHANGE SEE SHT 1							REV 03	PART No. TD73260	Rev. 03																																																																															
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B	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr><td>9</td><td>SP53421</td><td>COMPRESSION SPRING 11.1250D 12.7L</td><td>2</td></tr> <tr><td>8</td><td>PL73352</td><td>400 TOP ROLLER PANEL ASSY EARTHED</td><td>1</td></tr> <tr><td>7</td><td>PL73149</td><td>SMT FAB STAND 400 ASSY</td><td>1</td></tr> <tr><td>6</td><td>PL73052</td><td>CLEANING MODULE R/L, S/S 400, MEB BAR</td><td>1</td></tr> <tr><td>5</td><td>PL72403</td><td>QR ADHESIVE CORE ASSY - 400</td><td>1</td></tr> <tr><td>4</td><td>MS69005</td><td>DOCKING PIN</td><td>1</td></tr> <tr><td>3</td><td>FA9392</td><td>SHOULDER SCREW, M6x8x25LG</td><td>1</td></tr> <tr><td>2</td><td>FA1119</td><td>M6 x 16 St St SKT HD CAP SCREW</td><td>4</td></tr> <tr><td>1</td><td>FA0131</td><td>WASHER, SPRING M6 St St</td><td>4</td></tr> <tr><td>ITEM</td><td>PART No.</td><td>DESCRIPTION</td><td>QTY</td></tr> </table>				9	SP53421	COMPRESSION SPRING 11.1250D 12.7L	2	8	PL73352	400 TOP ROLLER PANEL ASSY EARTHED	1	7	PL73149	SMT FAB STAND 400 ASSY	1	6	PL73052	CLEANING MODULE R/L, S/S 400, MEB BAR	1	5	PL72403	QR ADHESIVE CORE ASSY - 400	1	4	MS69005	DOCKING PIN	1	3	FA9392	SHOULDER SCREW, M6x8x25LG	1	2	FA1119	M6 x 16 St St SKT HD CAP SCREW	4	1	FA0131	WASHER, SPRING M6 St St	4	ITEM	PART No.	DESCRIPTION	QTY	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr><td>9</td><td>SP53421</td><td>COMPRESSION SPRING 11.1250D 12.7L</td><td>2</td></tr> <tr><td>8</td><td>PL73352</td><td>400 TOP ROLLER PANEL ASSY EARTHED</td><td>1</td></tr> <tr><td>7</td><td>PL73149</td><td>SMT FAB STAND 400 ASSY</td><td>1</td></tr> <tr><td>6</td><td>PL73050</td><td>CLEANING MODULE R/L, S/S 400, AERO BAR</td><td>1</td></tr> <tr><td>5</td><td>PL72403</td><td>QR ADHESIVE CORE ASSY - 400</td><td>1</td></tr> <tr><td>4</td><td>MS69005</td><td>DOCKING PIN</td><td>1</td></tr> <tr><td>3</td><td>FA9392</td><td>SHOULDER SCREW, M6x8x25LG</td><td>1</td></tr> <tr><td>2</td><td>FA1119</td><td>M6 x 16 St St SKT HD CAP SCREW</td><td>4</td></tr> <tr><td>1</td><td>FA0131</td><td>WASHER, SPRING M6 St St</td><td>4</td></tr> <tr><td>ITEM</td><td>PART No.</td><td>DESCRIPTION</td><td>QTY</td></tr> </table>				9	SP53421	COMPRESSION SPRING 11.1250D 12.7L	2	8	PL73352	400 TOP ROLLER PANEL ASSY EARTHED	1	7	PL73149	SMT FAB STAND 400 ASSY	1	6	PL73050	CLEANING MODULE R/L, S/S 400, AERO BAR	1	5	PL72403	QR ADHESIVE CORE ASSY - 400	1	4	MS69005	DOCKING PIN	1	3	FA9392	SHOULDER SCREW, M6x8x25LG	1	2	FA1119	M6 x 16 St St SKT HD CAP SCREW	4	1	FA0131	WASHER, SPRING M6 St St	4	ITEM	PART No.	DESCRIPTION	QTY
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A	NOTES:				STD DESIGN SPEC. P15487		© 2017 TEKNEK	TEKNEK River Drive, Inchinnan PA4 9RT, Scotland, United Kingdom Telephone: +44 (0) 141 568 8100 E-mail: teknek@teknek.com Web: - http://www.teknek.com				
					DIMENSIONAL TOLERANCES UNLESS OTHERWISE STATED: DIMENSION X. ± .50mm ANGLES X. ± 2.0° X.X ± .25mm X.X ± 1.0° X.XX ± .10mm X.XX ± 0.5°		ALL PRODUCTS DESIGNED, DEVELOPED AND MANUFACTURED BY TEKNEK ARE PROTECTED BY COPYRIGHT, UNREGISTERED DESIGN RIGHT AND, WHERE APPROPRIATE, PATENT OR REGISTERED DESIGN. NO ELEMENT OF ANY PRODUCT SHOULD BE COPIED WITHOUT THE PRIOR WRITTEN PERMISSION OF TEKNEK.					
		03	02.06.17	4720r04	GT	ENGR: KM	DATE: 12-04-17	MATERIAL: SEE NOTES		PROJECT: SMT 2017		
		02	25.05.17	4720r02	GT			FINISH: SEE NOTES		TITLE: SMT SINGLE SIDED CLEANER TAB INFO		
		01	12.04.17	4720r01	GT			SCALE: 1:25		SHEET 6 OF 8	DRG SIZE: A3	PART No. TD73260
	REV	DATE	ECN No.	ENG.								

1	2	3	4	5	6	7	8																																																																																					
DESCRIPTION OF CHANGE SEE SHT 1		REV 03						PART No. TD73260	Rev. 03																																																																																			
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					DIMENSIONAL TOLERANCES UNLESS OTHERWISE STATED: DIMENSION X. ± .50mm ANGLES X. ± 2.0° X.X ± .25mm X.X ± 1.0° X.XX ± .10mm X.XX ± 0.5°		ALL PRODUCTS DESIGNED, DEVELOPED AND MANUFACTURED BY TEKNEK ARE PROTECTED BY COPYRIGHT, UNREGISTERED DESIGN RIGHT AND, WHERE APPROPRIATE, PATENT OR REGISTERED DESIGN. NO ELEMENT OF ANY PRODUCT SHOULD BE COPIED WITHOUT THE PRIOR WRITTEN PERMISSION OF TEKNEK.		
	03	02.06.17	4720r04	GT	ENGR: KM	DATE: 12-04-17	MATERIAL: SEE NOTES	PROJECT: SMT 2017	
	02	25.05.17	4720r02	GT			FINISH: SEE NOTES	TITLE: SMT SINGLE SIDED CLEANER TAB INFO	
	01	12.04.17	4720r01	GT			SCALE: 1:25	DRG SIZE: A3	
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